



Gunsmithing Services & Rates

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The Building with the Big Round Windows!

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Gunsmithing with a side of retail!

Blue Mountain Gunsmithing & Sales opened its doors in January 2012. Our shop is family owned and operated with in-house Certified Gunsmiths and an in-house Machinist.

Over the years we have made many changes to our shop, the most recent being 2021. With the many challenges facing the firearms industry we decided to decrease our retail area to focus more attention on our passion of gunsmithing as well as directing more time to firearm restoration jobs.

Our gunsmiths are Certified Professionals offering a wide range of gunsmithing services from basic cleanings, repairs & scope mounting, to complete restorations including hot bluing and custom stock builds. We also offer repairs and service on compound and recurve bows including arrow building.

We take pride in quality craftsmanship and providing professional-level services for our customers shooting needs and requirements, be that Target, Hunting, Competition, or just recreational plinking. We are dedicated to the support of all firearms enthusiasts in the Cariboo-Chilcotin & Central Coast region of British Columbia and beyond.

This guide includes some of the gunsmithing services we provide with rates. Please note jobs with (*) beside pricing are starting prices. If there is a service you are looking for that we have not listed please contact us, we would be happy to discuss it with you!

Hourly Rate

Hourly Shop Rate	\$90.00
Minimum Shop Rate (Basic Charge)	\$45.00
Hourly Machining Rate	\$100.00
Rush Fee	\$45.00

(Over & above cost of repair)

Firearm Assessments

Note: May require some dismantling of firearm.

Assess Firearm for Safety, Function & Value.....	\$90.00*
<i>(Determine firearm is safe, functions properly, & current non collector value)</i>	
Assess Condition & Repair Cost Estimate	\$90.00/gun
Assess Problem w. Firearm	\$90.00/hr
Assess Value of Firearm	\$90.00/gun

Cleaning/Repairs

Note: *The following rates are the average cost assuming normal conditions. Fouled Barrels or Excessively Dirty Firearms will be charged shop rate over the base rate.*

Repairs after Cleaning	\$90.00/hr
Bolt Action CF Rifles	\$90.00
Lever Action Rifles	\$135.00
<i>(Including Single Trigger, Double Barrel S/G)</i>	
Semi Auto Rifles & Shotguns	\$135.00
<i>(Including Pump Rifles & S/G)</i>	
Odd or Unusual Firearms	\$90.00/hr
BA Rimfire & Sigle Shot Shotguns	\$90.00
Handguns	\$135.00
Revolvers	\$180.00
Assess Problem w. Firearm	\$90.00/hr

(After Cleaning)

During cleaning firearms are completely disassembled, cleaned, repaired and reassembled; most repairs require this process.

Steel Finish/Refinishing

Bluing

Premium Polish	Price on Request
High Polish Finish	\$500.00
Medium/Factory Polish Finish	\$400.00
<i>(Customer determines how much damage removed)</i>	
Hunter/Factory Finish	\$350.00
<i>(Rescue bluing to ensure no further rust damage; Polish level determined by damage)</i>	
Bottom Metal & Small Parts	\$125.00
Blue Muzzle Brake/Single Small Parts	\$25.00
Repair of Damage/Extensive or Deep Pitting	\$90.00/hr

Note: Premium and High, Polish Finish requires removal of all damage possible.

Recondition Stainless Steel

Stainless Steel – Bright Polish	\$180.00
<i>(All Damaged removed)</i>	
Stainless Steel Matte Finish	\$200.00
Repair of Damage/Extensive or Deep Pitting	\$90/hr

Plating

Nickel Plating	Price on Request
Copper Plating	Price on Request
Gold Plating	Price on Request

**Pricing determined by size & complication of part.*

Customizing

Jeweling Bolt	\$250.00
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Machine Work

Barrel Straightening	\$90.00/hr
Cut & Crown Rifle Barrel (Over 22")	\$90.00*
<i>(*Additional Charge if Barrel must be removed)</i>	
Cut & Crown Shotgun Barrel	\$90.00*

Muzzle Break Installation

Blued Steel	\$350.00
Stainless Steel	\$350.00

Muzzle Break Finish

Matte Stainless	\$25.00
Bright Stainless	\$15.00
Painted Stainless Matte Black	\$30.00
Blued	\$25.00

Note: Cost includes standard brake & fitting.
Additional Charge if barrel to be removed.

Cut & Thread for Muzzle Brake

Conventional Barrel	\$160.00
Muzzle Thread Cap	\$45.00
Remove/Set Different Barrel	\$90.00/hr
<i>(Same Calibre)</i>	
Remove/Set Same Barrel	\$90.00/hr
<i>(For Machine work on Barrel)</i>	

Drill & Tap

Set up for Jig	\$45.00
Drill & Tap	\$10.00/hl

General Gunsmithing

Note (*) means starting price, complete quote can be made after examination of firearm.

Bend Bolt Handle	\$65.00
Install Trigger	\$90.00
Trigger Work	\$135.00
<i>(Setup, Polish Sear Points)</i>	
Remove Fired case from Chamber	\$90.00/hr
Remove Live Round from Chamber	\$180.00
Cast Chamber	\$50.00*
<i>(Using Cerrosafe, additional charge if barrel to be removed)</i>	
Remove Lock	\$10.00

Sights

Sight Installation (fibre optic, front blade sight)	\$15.00*
Iron Sight Installation (Front Only)	\$15.00
Basic Sight Install	\$25.00*
<i>(Install Front/Rear Sight w/o issues)</i>	
Ghost Ring Sight Install	\$95.00
Soldered Sights	\$100.00

Note: Cost of sight is addition.

Head Spacing

Check Head spacing	\$45.00
Check Headspace & Test Fire	\$90.00
<i>(Plus cost of ammo unless supplied by customer)</i>	
Check Headspace & Test Fire Magnum	\$100.00
<i>(Plus cost of ammo unless supplied by customer)</i>	

Scope Mounting

Bore Sighting	\$15/gun
Mount & Boresight	\$65.00
Drill & Tap Required... ..	See Drill & Tap P.6
<i>(Exception: Hardened Receivers)</i>	
LAP Scope Rings	\$50.00
Full Professional Mount	\$180.00
<i>(Perfect Level, LAP Rings, Align, Mount & Boresight)</i>	

Sighting in Rifles & Shotguns

Standard Calibres	\$90.00
<i>(Plus cost of ammo)</i>	
Magnum Rifles & Shotgun Slug Guns	\$110.00
<i>(Plus Cost of Ammo)</i>	

Stock Work

Note () means starting, complete quote can be made after examination of firearm.*

Stock Building/Refinishing

Refinishing	\$300.00*
Repair Cracks, Gouges, & Other Damage	\$90.00/hr
New Stock, Build/Fit/Finish	\$1,000.00*
<i>(Plus cost of wood: Basic American Black Walnut)</i>	
Upgraded Wood	Price on Request
Cut Stock to New Length	\$75.00
<i>(Possibility of chipping)</i>	
Free Float Barrel	\$90.00/hr

Bedding

Bed Recoil Lug Only	\$100.00
Bed RR & FR Recoil Lugs	\$150.00
<i>(Requires Action to be stripped completely)</i>	
Bed Full Length	\$200.00
<i>(Rear stock bolt to Front of Stock. Requires Action to be stripped completely)</i>	
Pillar Bedding, Front & Rear	\$200.00
<i>(Plus Cost of Pillars)</i>	
Bed Steel & Bottom Metal	\$90.00/hr

Recoil Pad Installation

Wood/Synthetic Stock (Perfect Fit)	\$20.00
Grind to Fit, Wood Stock	\$45.00
Grind to Fit, Synthetic Stock	\$45.00
<i>(Requires Stock Adjustment, addition cost)</i>	
Prepare Stock for Recoil Pad	\$90.00/hr

Stock Work – Miscellaneous

Sling Swivel Installation \$45.00*
(For front & rear; *Note possibility of chipping*)

Archery

Note (*) means starting price, complete quote can be made after examination of Bow or Arrows.

Compound & Recurve Bow

Hourly Rate \$90.00
Minimum Charge ... \$45.00
Compound, Full Set Up \$90.00/hr
(*Replace Strings/Cables, Peep Sight, Serve String, Loop, Tune*)
Replace String ... \$45.00*
Replace String & Cable ... \$90.00*
Install Peep Sight incl. Serving ... \$50.00
Serve String \$90.00/hr
Set up Bow ... \$45.00
Tune Bow ... \$90.00/hr
Inspect for Damage ... \$45.00

Arrow Build

**Price based on 1 dozen arrows*

Build Complete Arrows ... \$65.00
(*Plus cost of Arrows & Components*)
Fletch New Arrow \$45.00
Re-Fletch Arrows \$45.00
(*Plus cost to clean up arrows for new fletching*)
Cut to Length ... \$10.00/doz
Install Tip Inserts \$20.00

Administrative Assistance

Assistance Filling out firearms Related Forms... \$ 40.00
Assistance completing Online PAL Renewal... \$ 40.00
Estate Support regarding Firearms Price on Request
Research Info on Firearm \$90.00/gun

Requirements/Legalities

Possession & Acquisition License REQUIRED (PAL)

Restricted Firearms must be accompanied with a Valid Restricted Possession and Acquisition License (RPAL) and Registration at time of drop off at the gunsmithing shop. When picked up after repairs RPAL must be present and restricted firearms will **only** be released to the registered owner, unless arrangements have been made for a Short-Term Transport Permit in another person's name by the owner.

By law we are required to see a valid Possession and Acquisition License (PAL) at time of picking up any **Non-restricted** and **Restricted** firearms from the gunsmithing shop.

The rates listed in this guide are prices before tax. Goods and Service Tax (GST) will be charged on all gunsmithing services

Out of Town Customers/Courier Required

- At this time, we currently use Canada Post for shipping out firearms.
- Shipping Costs are at the owner's expense. We will include the shipping cost on the final invoice if shipping is required.
- Firearms will be shipped with the requirements of Signature at time of delivery and Proof of Age.
- Firearms will ONLY be shipped to the address that is attached to the PAL

Prices subject to change without notice.

Notes:

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